



**Astro Pneumatic  
Tool Company**

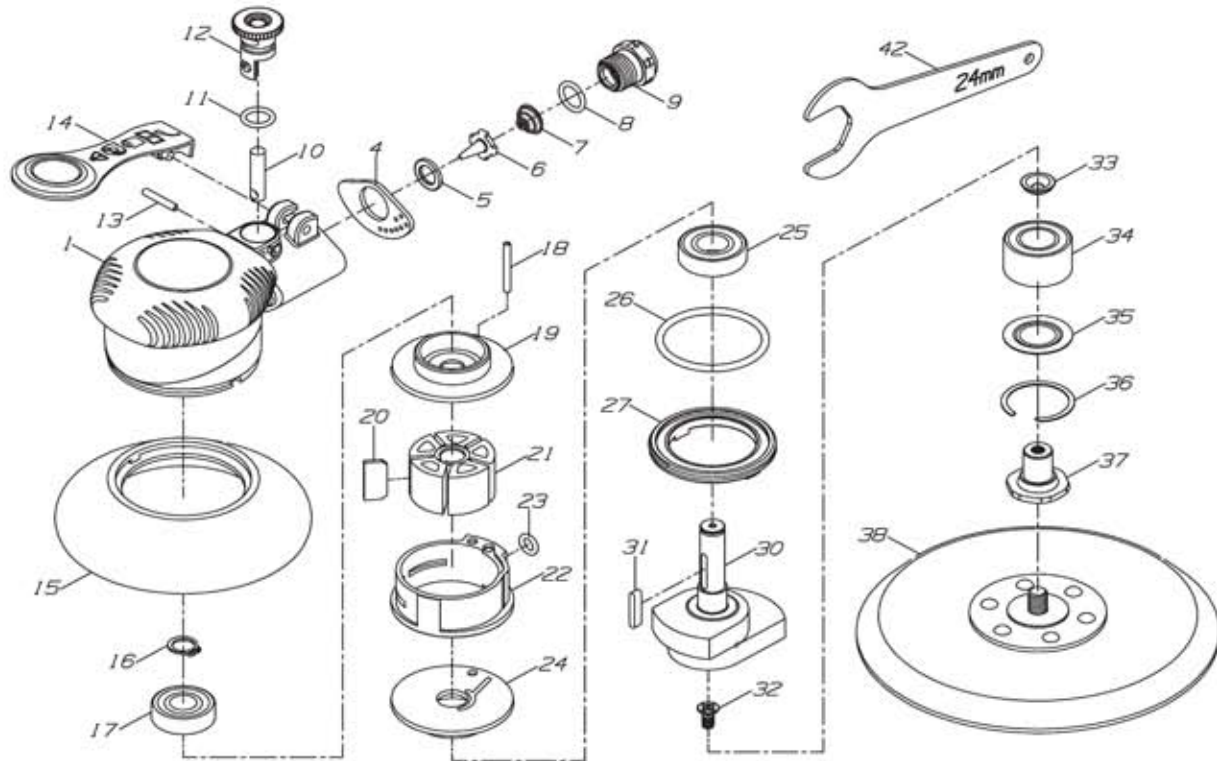
372 Old US Highway 52 South  
Mount Airy, NC 27030

Model:  
**322/  
322P**

Product Type:  
**6" FINISHING PALM SANDER  
- 3/16" STROKE**

## PARTS BREAKDOWN

Call 1.800.221.9705 for questions concerning performance of the product or other inquiries.



### Parts List

| Index | Part No. | Description            | Qty | Index | Part No. | Description                  | Qty |
|-------|----------|------------------------|-----|-------|----------|------------------------------|-----|
| 1     | 322-01   | Housing                | 1   | 21    | 3022S-22 | Plastic Rotor                | 1   |
| 4     | 322-04   | Deflector Washer       | 1   | 22    | 3022S-24 | Cylinder                     | 1   |
| 5     | 3022-11  | Spacer                 | 1   | 23    | 3022-25  | O-Ring                       | 1   |
| 6     | 3022-12  | Controller             | 1   | 24    | 3022-26  | Front Plate                  | 1   |
| 7     | 3022-13  | Spring                 | 1   | 25    | 3022-27  | Ball Bearing                 | 1   |
| 8     | 322-08   | O-Ring                 | 1   | 26    | 3022-28  | O-Ring                       | 1   |
| 9     | 322-09   | Inlet Bushing          | 1   | 27    | 3022-29  | Cover Locker                 | 1   |
| 10    | 3022-07  | Valve Stem             | 1   | 30    | 3022S-32 | Rotor Shaft (For 322P & 322) | 1   |
| 11    | 3022-04  | O-Ring                 | 1   | 31    | 3022-41  | Key                          | 1   |
| 12    | 3014-04  | Regulator              | 1   | 32    | 3022-44  | Screw                        | 1   |
| 13    | 3022-08  | Pin                    | 1   | 33    | 3022-45  | Washer                       | 1   |
| 14    | 3014-13  | Lever (For 322P & 322) | 1   | 34    | 3022S-33 | Double-Row Bearing           | 1   |
| 15    | 322-15   | Cover                  | 1   | 35    | 3022-35  | Washer                       | 1   |
| 16    | 3022-18  | Retaining Ring         | 1   | 36    | 3022-36  | Retaining Ring               | 1   |
| 17    | 3022-19  | Ball Bearing           | 1   | 37    | 3022S-37 | Drive Spindle                | 1   |
| 18    | 3022-21  | Pin                    | 1   | 38    | 4606     | 6" Velcro Pad (For 322)      | 1   |
| 19    | 3022-20  | Rear Plate             | 1   | 38    | 4608     | 6" PSA Pad (For 322P)        | 1   |
| 20    | 3022S-23 | Rotor Blade            | 5   | 42    | 3022-40  | Wrench (24mm)                | 1   |